

Bayer

## Buna EP

Ethylene-propylene rubber  
(EPM/EPDM)

### Properties

Provided that the compounds are formulated and processed correctly, the vulcanizates have excellent resistance to weathering and ozone, good to very good aging resistance and low temperature flexibility, low electrical conductivity and satisfactory resistance to polar chemicals.

### Applications

Technical moldings of all kinds; extrusions, e.g. profiles used in the construction and automotive industries; hose, sheet, open and closed cell sponge rubber; roll covers; low voltage cable insulation.

### Product range and typical properties

Product	Mooney viscosity <sup>(1)</sup> ML (1+4) 125°C	Mooney viscosity <sup>(1)</sup> ML (1+8)	ENB content <sup>(2)</sup> (%)	Ethylene content (%) corr. <sup>(3)</sup>	Physical form	Standard packaging
<b>Copolymers</b>						
Buna® EP T 2070	22	35 (100°C)	0	68	bales and pellets	34 kg bales, 24 bales per pallet
<b>Terpolymers – low unsaturation</b>						
Buna® EP T 6250	55	–	2	60	bales	34 kg bales, 24 bales per pallet
Buna® EP T 2370	16	25 (100°C)	3	72	bales	25 kg bales, 30 bales per pallet (pellets on request)
<b>Terpolymers – medium unsaturation</b>						
Buna® EP T 2460	21	33 (100°C)	4	62	► bales	34 kg bales, 24 bales per pallet
Buna® EP T 2450	22	35 (100°C)	4	59		► 25 kg bales, 35 bales per pallet
Buna® EP G 2470	24	–	4	69		
Buna® EP G 3440	28	–	4	48		
Buna® EP G 5450	46	–	4.5	52		34 kg bales, 24 bales per pallet
Buna® EP G 5455 (50 phr paraffinic oil)	46	–	4.5	55		
Buna® EP T 6465 (50 phr paraffinic oil)	53	37 (150°C)	4	64		
Buna® EP T 5459 (100 phr paraffinic oil)	54	38 (150°C)	4	59	► bales	25 kg bales, 30 bales per pallet
Buna® EP T 6470	57	55 (125°C)	4.5	68		34 kg bales, 24 bales per pallet
Buna® EP G 8450	76	–	4.5	53		► 25 kg bales, 35 bales per pallet
Buna® EP G 3473 (30 phr paraffinic oil)	34	–	4.5	69		
Buna® EP G 6470	59	–	4.5	71		
Buna® EP G 8460	81	–	4.5	66		
Buna® EP G 5567 (75 phr paraffinic oil)	46	–	5	66		20 kg bales, 30 bales per pallet
						20 kg bales, 30 bales per pallet
						25 kg bales, 35 bales per pallet

<sup>(1)</sup> unmassed (DIN 53523; ASTM D 1646)

Density 0.86 g/cm<sup>3</sup>; for oil-extended grades 0.87 g/cm<sup>3</sup>

<sup>(2)</sup> guide values

<sup>(3)</sup> correction formula:  $C_3 \text{ corr.} = C_3 \text{ uncorr.} \times$

$$\frac{(100 - \text{ENB}\%)}{100}$$